

Technical Data Sheet TDS-296-01922

ERSTM**HT**

Epoxy Resin Saturant for High-Temperature Applications



Building & Transportation

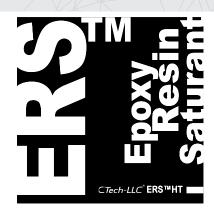


Oil, Gas & ndustrial





Water & Wastewate



PRODUCT DESCRIPTION

The CTech-LLC® Epoxy Resin Saturant (ERSTMHT) is epoxy matrix materials for saturating composite fibers and bonding applications. As a Two Part Epoxy, ERSTMHT epoxy resin system designed to withstand elevated temperatures with minimal post-cure.

ADVANTAGES

- The reactivity can be adapted by mixing the hardener.
- Glass transition temperatures up to 196°C can be achieved dependent on curing conditions.
- Good impregnation due to optimized mixed viscosity for wet layup.
- ERSTMHT epoxy resin is easy to use and can be known as an ecofriendly product.
- Curing of ERSTMHT epoxy resin is very quick and convenient.
- Maximum operating temperature up to 171°C
- Ideal application temperature up to 150°C

TYPICAL USES

The ERSTMHT epoxy resin is designed to thoroughly wet out the fiber forming a composite matrix. ERSTMHT is especially suited to the hand lay-up process and can be used in the general industrial where higher thermal resistance is needed.

INSTALLATION PROCEDURE

For pipeline retrofitting with FRP

- Prep substrate according to NACE / SSPC spec.
- Measure fabric around pipe to ensure proper length.
- Mechanically mix together both primer components until uniform.
- Apply primer to prepared substrate via brush or spreader.

- Mix both Wet-Out components for two minutes.
- Apply Wet-Out to fabric via spreader or impregnator ensuring complete wet out of fabric.
- Apply saturated fabric to wet primer ensuring a consistent, smooth wrap free of voids.
- Allow system to completely cure.
- If exposed to sunlight, top coat the wrap with a light stable top coat.

STORAGE & SHELF LIFE

ERSTMHT must be stored in its original packaging. Lid of the container should be kept closed. Moisture can decrease shelf life of epoxy resins The residual material needs to be used up as soon as possible

CAUTION

All components of FRP composite systems may cause skin irritation and sensitization. Use of chemical resistant gloves is recommended.

Avoid breathing vapors and dust. Get medical attention if you are breathing with difficulty.

Resin products can cause strong eye irritation. Avoiding eye contact and using safety goggles is necessary.

TECHNICAL DATA

Chemical Base	Epoxy resin	
Maximum Operating Temperature	340°F (171°C)	
Glass Transition	385°F (196°C)*	
Application Conditions	150°F - 300°F	
Cure Time	8 Hours @ 150°F (66°C)	



CTech-LLC®

CYTEC's Composite Technology technical@ctech-llc.com info@ctech-llc.com www.CTech-LLC.com

IMPORTANT NOTE:

Before using any CTech-LLC® product, the user must review the most recent version of the product's technical data sheet, material safety data sheet and other applicable documents, available at www.ctech-llc.com.

WARANTY:

CTech-LLC® warrants its products to be free from manufacturing defects. Buyer determines suitability of product for use and assumes all risks. Buyer's sole remedy shall be limited to replacement of product. Any claim for breach of this warranty must be brought within one month of the 'date of purchase. CTech-LLC® shall not be liable for any consequential or special damages of any kind, resulting from any claim or breach of warranty, breach of contract, negligence or any legal theory. The Buyer, by accepting the products described herein, agrees to be responsible for thoroughly testing any application to determine its suitability before utilizing.